

SOLNA D30-KA Equipment Specification – Line 1

One – (1) Enkel zero-speed 1-web splicer model 104045SE, equipped with:

- Electric hoist
- Motorized adjustable sidelay $\pm 20\text{mm}$, .75"
- Vacuum pump
- Two full roll positions
- 3" air shafts

One – (1) Enkel tension infeed, 1-web, equipped with:

- Harmonic drive
- Integrated web guide
- Analog tension readout

Four – (4) Solna D30-KA 1+1 units, Serial Numbers 373/1000 thru 373/1003, equipped with:

- Cylinder circumference (cutoff) 546mm, 21-1/2"
- Maximum web width 915mm, 36"
- Film dampening systems
- Solna remote controlled SPC ink fountains
- Solna motorized lateral and circumferential register control with Quad/Tech RGS-4 system

One – (1) TEC Systems Gas-Fired Hot-Air web drying system, including:

- Model Series 80, 3.3m/13'
- Automatic (pneumatic) web-up doors
- Infra-red web temperature control
- TEC Chill Roll stand with 4 x 300mm (12") cooling drums
- Ryco silicone applicator, 1-web, 2-sides
- Enkel web guide

One – (1) Scheffer angle bar system with plow folding for 1-web

One – (1) Western Printing Machinery pattern-perforating unit

One – (1) Solna model F36 1:2:2 Jaw Folder, Serial Nr. 980/600, including:

- Folder mechanism for tabloid, magazine, and DP folding (note DP cylinder removed)
- Superstructure with linear compensators for 3-webs or ribbons

One – (1) Drive and Control system, BBC 139kw, 380V, 400A

SOLNA D30-KA Equipment Specification – Line 1



SOLNA D30-KA Equipment Specification – Line 2

One – (1) Enkel zero-speed 1-web splicer model 104045SE, equipped with:

- Electric hoist
- Motorized adjustable sidelay $\pm 20\text{mm}$, .75"
- Vacuum pump
- Two full roll positions
- 3" air shafts

One – (1) Enkel tension infeed, 1-web, equipped with:

- Harmonic drive
- Integrated web guide
- Analog tension readout

Five – (5) Solna D30-KA 1+1 units, Serial Numbers 373/1004 thru 373/1008, equipped with:

- Cylinder circumference (cutoff) 546mm, 21-1/2"
- Maximum web width 915mm, 36"
- Film dampening systems
- Solna remote controlled SPC ink fountains
- Solna motorized lateral and circumferential register control with Quad/Tech RGS-4 system

One – (1) TEC Systems Gas-Fired Hot-Air web drying system, including:

- Model Series 80, 3.3m/13'
- Automatic (pneumatic) web-up doors
- Infra-red web temperature control
- TEC Chill Roll stand with 4 x 300mm (12") cooling drums
- Ryco silicone applicator, 1-web, 2-sides
- Enkel web guide

One – (1) Scheffer angle bar system with plow folding for 3-webs

One – (1) Solna model F36 1:2:2 Jaw Folder, Serial Nr. 980/601, including:

- Folder mechanism for tabloid, magazine, and DP folding (note DP cylinder removed)
- Superstructure with linear compensators for 6-webs or ribbons

One – (1) Drive and Control system, BBC 139kw, 380V, 400A

SOLNA D30-KA Equipment Specification – Line 2



SOLNA D30-KA Equipment Specification – Line 3

One – (1) Enkel zero-speed 1-web splicer model 104045SE, equipped with:

- Electric hoist
- Motorized adjustable sidelay $\pm 20\text{mm}$, .75"
- Vacuum pump
- Two full roll positions
- 3" air shafts

One – (1) Enkel tension infeed, 1-web, equipped with:

- Harmonic drive
- Integrated web guide
- Analog tension readout

Four – (4) Solna D30-KA 1+1 units, Serial Numbers 373/1004 thru 373/1008, equipped with:

- Cylinder circumference (cutoff) 546mm, 21-1/2"
- Maximum web width 915mm, 36"
- Film dampening systems
- Solna remote controlled SPC ink fountains
- Solna motorized lateral and circumferential register control with Quad/Tech RGS-4 system

One – (1) TEC Systems Gas-Fired Hot-Air web drying system, including:

- Model Series 80, 3.3m/13'
- Automatic (pneumatic) web-up doors
- Infra-red web temperature control
- TEC Chill Roll stand with 4 x 300mm (12") cooling drums
- Ryco silicone applicator, 1-web, 2-sides
- Enkel web guide

One – (1) Scheffer angle bar system with plow folding for 2-webs

One – (1) Solna model F36 1:2:2 Jaw Folder, Serial Nr. 980/602, including:

- Folder mechanism for tabloid, magazine, and DP folding (note DP cylinder removed)
- Superstructure with linear compensators for 3-webs or ribbons

One – (1) Drive and Control system, BBC 139kw, 380V, 400A

